

## CLAIMS

1. A light-emitting element comprising:
  - a first layer containing a light-emitting material;
  - 5 a second layer containing an organic compound and an electron-supplying material;
  - a third layer including a transparent conductive film; and
  - a fourth layer containing a hole-transporting medium,wherein the first layer, the second layer, the third layer and the fourth layer are  
10 sandwiched between a first electrode and a second electrode,
  - wherein the first layer, the second layer, the third layer, the fourth layer, and the second electrode are provided sequentially over the first electrode,
  - wherein the second electrode has a layer containing metal, and
  - wherein the transparent conductive film comprises a material selected from the  
15 group consisting of tin oxide, indium oxide, zinc oxide, zinc oxide containing gallium and molybdenum oxide.
2. A light-emitting element comprising:
  - a first layer containing a light-emitting material;
  - 20 a second layer containing an organic compound and an electron-supplying material;
  - a third layer including a transparent conductive film; and
  - a fourth layer containing a hole-transporting medium,wherein the first layer, the second layer, the third layer and the fourth layer are  
25 sandwiched between a first electrode and a second electrode,
  - wherein the first layer, the second layer, the third layer, the fourth layer, and the second electrode are provided sequentially over the first electrode,
  - wherein the second electrode has a layer containing metal, and
  - wherein the transparent conductive film is a metal which is formed thin enough  
30 to have a light transparency.

3. The light-emitting element according to claim 1 or 2, wherein the second layer further contains metal oxide.

5        4. The light-emitting element according to claim 1 or 2, wherein the organic compound contained in the second layer is an electron-transporting organic compound.

10      5. The light-emitting element according to claim 1 or 2, wherein the organic compound contained in the second layer is a metal complex having a ligand including a  $\pi$ -conjugated skeleton.

6. The light-emitting element according to claim 1 or 2, wherein the electron-supplying material is alkaline metal, alkaline earth metal, or rare-earth metal.

15      7. The light-emitting element according to claim 1 or 2, wherein the electron-supplying material is metal selected from any one or more of Li, Cs, Mg, Ca, Ba, Er, and Yb.

20      8. The light-emitting element according to claim 1 or 2, wherein the fourth layer is a layer containing a material having a acceptor level.

9. The light-emitting element according to claim 1 or 2, wherein the fourth layer is a layer containing a hole-transporting material including an inorganic compound.

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10. The light-emitting element according to claim 9, wherein the hole-transporting material including the inorganic compound is a compound selected from any one or more of vanadium oxide, chromium oxide, molybdenum oxide, cobalt oxide, and nickel oxide.

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11. The light-emitting element according to claim 1 or 2, the fourth layer is a layer containing a hole-transporting material including an organic compound.

12. The light-emitting element according to claim 11, the hole-transporting  
5 material is an organic compound having an aromatic amine skeleton.

13. The light-emitting element according to claim 1 or 2, wherein the fourth layer is a layer containing a material in which an electron-accepting material is doped to an organic compound.

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14. The light-emitting element according to claim 13, wherein the organic compound is a hole-transporting material.

15. The light-emitting element according to claim 14, wherein the  
15 hole-transporting material is an organic compound having an aromatic amine skeleton.

16. The light-emitting element according to claim 13, wherein the electron-accepting material is metal oxide.

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17. The light-emitting element according to claim 13, wherein the electron-accepting material is a compound selected from any one or more of molybdenum oxide, vanadium oxide, and rhenium oxide.

25 18. A light-emitting device comprising the light-emitting element according to claim 1 or 2, and a means for driving the light-emitting element.

19. An electronic device of which display portion is equipped with the light-emitting element according to claim 1 or 2.